

## Straight Flute



Uncoated

AITiN Coated

### Carbide, Straight Flute, 140° Split Point (.2500-.5000)

Drill Size	Decimal Equiv	Flute Length	OAL	Uncoated Part #	AITiN Coated Part #
1/4	.2500	1-1/4	2-1/2	<a href="#">RD21716</a>	<a href="#">RD47816</a>
E	.2500	1-1/4	2-1/2	<a href="#">RD21605</a>	<a href="#">RD47905</a>
F	.2570	1-1/4	2-1/2	<a href="#">RD21606</a>	<a href="#">RD47906</a>
G	.2610	1-1/4	2-1/2	<a href="#">RD21607</a>	<a href="#">RD47907</a>
17/64	.2656	1-1/4	2-1/2	<a href="#">RD21717</a>	<a href="#">RD47817</a>
H	.2660	1-1/4	2-1/2	<a href="#">RD21608</a>	<a href="#">RD47908</a>
I	.2720	1-1/4	2-1/2	<a href="#">RD21609</a>	<a href="#">RD47909</a>
J	.2770	1-1/4	2-1/2	<a href="#">RD21610</a>	<a href="#">RD47910</a>
K	.2810	1-1/4	2-1/2	<a href="#">RD21611</a>	<a href="#">RD47911</a>
9/32	.2812	1-1/4	2-1/2	<a href="#">RD21718</a>	<a href="#">RD47818</a>
L	.2900	1-1/4	2-1/2	<a href="#">RD21612</a>	<a href="#">RD47912</a>
M	.2950	1-1/4	2-1/2	<a href="#">RD21613</a>	<a href="#">RD47913</a>
19/64	.2969	1-1/4	2-1/2	<a href="#">RD21719</a>	<a href="#">RD47819</a>
N	.3020	1-1/4	2-1/2	<a href="#">RD21614</a>	<a href="#">RD47914</a>
5/16	.3125	1-1/4	2-1/2	<a href="#">RD21720</a>	<a href="#">RD47820</a>
O	.3160	1-3/8	3	<a href="#">RD21615</a>	<a href="#">RD47915</a>
P	.3230	1-3/8	3	<a href="#">RD21616</a>	<a href="#">RD47916</a>
21/64	.3281	1-3/8	3	<a href="#">RD21721</a>	<a href="#">RD47821</a>
Q	.3320	1-3/8	3	<a href="#">RD21617</a>	<a href="#">RD47917</a>
R	.3390	1-3/8	3	<a href="#">RD21618</a>	<a href="#">RD47918</a>
11/32	.3438	1-3/8	3	<a href="#">RD21722</a>	<a href="#">RD47822</a>
S	.3480	1-3/8	3	<a href="#">RD21619</a>	<a href="#">RD47919</a>
T	.3580	1-3/8	3	<a href="#">RD21620</a>	<a href="#">RD47920</a>
23/64	.3594	1-3/8	3	<a href="#">RD21723</a>	<a href="#">RD47823</a>
U	.3680	1-3/8	3	<a href="#">RD21621</a>	<a href="#">RD47921</a>
3/8	.3750	1-3/8	3	<a href="#">RD21724</a>	<a href="#">RD47824</a>
V	.3770	1-3/8	3	<a href="#">RD21622</a>	<a href="#">RD47922</a>
W	.3860	1-3/8	3	<a href="#">RD21623</a>	<a href="#">RD47923</a>
25/64	.3906	1-3/8	3	<a href="#">RD21725</a>	<a href="#">RD47825</a>
X	.3970	1-3/8	3	<a href="#">RD21624</a>	<a href="#">RD47924</a>
Y	.4040	1-3/8	3	<a href="#">RD21625</a>	<a href="#">RD47925</a>
13/32	.4062	1-3/8	3	<a href="#">RD21726</a>	<a href="#">RD47826</a>
Z	.4130	1-3/8	3	<a href="#">RD21626</a>	<a href="#">RD47926</a>
27/64	.4219	1-3/8	3	<a href="#">RD21727</a>	<a href="#">RD47827</a>
7/16	.4375	1-3/8	3	<a href="#">RD21728</a>	<a href="#">RD47828</a>
15/32	.4688	1-3/8	3	<a href="#">RD21730</a>	<a href="#">RD47830</a>
1/2	.5000	1-3/8	3	<a href="#">RD21732</a>	<a href="#">RD47832</a>

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Tolerances

+ .0000, - .0005